

**APPLICATION FOR UNITED STATES PATENT  
DECLARATION AND POWER OF ATTORNEY**

I hereby declare, as a named inventor of the invention identified herein, that my residence, post office address and citizenship are as stated below next to my name; that I verify and believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter claimed and for which a patent is sought on the invention entitled:

**TITLE: SEWING MACHINE FRAME AND METHOD FOR ASSEMBLING THE SAME**

which is described and claimed in the specification: a. \_\_\_\_\_ attached hereto; b.  filed 02/03/2006 as U.S. Patent Appln. Serial No. 10/566,908 and amended on 02/03/2006; c.  identified by the Assignee as reference number \_\_\_\_\_ and assigned ATTORNEY DOCKET NUMBER IIZU:019.

I hereby declare that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I hereby acknowledge the duty to disclose information of which I am aware which is material to patentability as defined in 37 C.F.R. §1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.

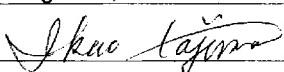
I hereby claim priority benefits from the applications listed below under 35 U.S.C. §119(a)-(d) and/or §365(b) of any foreign application(s) for patent or inventor's certificate, and/or under 35 U.S.C. § 365(a) of any PCT International Application (which designates at least one country other than the United States), and/or under 35 U.S.C. §120 of any United States application(s), and/or §365(b) of any PCT International Application designating the United States

<u>Country</u>	<u>Appln. No.</u>	<u>Filing Date</u>
Japan	PCT/JP2004/011159	08/04/2004
Japan	2003-286631	08/05/2003

I hereby appoint the practitioners associated with the firm and Customer Number provided below as the attorneys of record with full power of substitution and revocation to prosecute this application, to transact all business in the Patent Office, and to insert identification data on this document including the U.S. Patent Appln. Serial No., filing date, the assignee reference number, and the Attorney Docket Number assigned to this application. I further direct that all correspondence in connection with this application be sent to the attorneys at the address provided below:

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I hereby declare that I have reviewed and understand the contents of this Declaration, and that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with knowledge that willful false statements and the like so made are punishable by fine or imprisonment or both, under 18 U.S.C. §1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

<b>FULL NAME OF FIRST INVENTOR</b>	Ikuo TAJIMA
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Inventor's signature	
Date	September 6, 2007

ADDITIONAL INVENTORS PROVIDED ON ATTACHED PAGES YES        NO  X